

# Craftguard Metal Finishing Services, LLC

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**Business Hours:** (Central Time Zone)

9 a.m. to 5 p.m. Monday thru Friday

9 a.m. to 12 (*noon*) Saturday

Closed: Sundays & Federal Holidays

## “2017 Price List” (Effective January 10th, 2017)

**Retail - Invoice Code**

The following prices include return postage; but not insurance or sales tax (if applicable). Insurance fee is \$1.00 per each one-hundred dollar valuation. Iowa retail customers add 7% county and state sales tax. Firearm must be completely disassembled before metal finish or coating can be properly applied. **Prices subject to change without notice! Minimum order \$50.** Make check or money order payable to “Craftguard”.

**Craftguard Disassemble & Reassemble Firearm:** (Most weapons except those listed below.) **\$ 80** - 0800A080

Craftguard D&R Double Barrel, Triple Barrel, Single Barrel Trap, or Semi-Auto Military Gun **\$125** - 1250B125

NOTE: Firearm received by Craftguard “Partially Disassembled” is subject to a gunsmithing service fee.

### The Following Prices Are For “Completely Disassembled” Firearms:

**Hot Salt Blue, Electroless Nickel (*bright or stainless appearance*), Parkerizing, & Bake-on or Air Dry Coatings:**

Rifle, Shotgun, or Handgun (*up to 30 parts*) ..... **\$190** - 108A120

Pump or Semi-Automatic Firearm with an Extra Barrel ..... **\$240** - 153B170

Long Gun Action or Receiver & Shotgun or Rifle Barrel (*no parts*) ..... **\$160** - 081C090

Handgun Frame & Slide or Barrel (*no parts*) ..... **\$160** - 081D090

Rifle Action or Barrel, Shotgun Barrel or Receiver, Handgun Frame or Slide (*no parts*) .... **\$140** - 063E070

Revolver Cylinder or Handgun Barrel (each) ..... **\$100** - 027BE030

**Rust Blue (#6) – Rust Brown (#7) – Rust Gray (#8)**

Rust Blue Shotgun Double Barrels; Hot Salt Blue Action or Receiver & Parts ..... **\$230** - 144G160

Rifle, Shotgun, or Handgun (*up to 30 parts*) ..... **\$320** - 225A250

Double Barrel Shotgun with an Extra Set of Barrels ..... **\$420** - 315H350

Long Gun Action or Receiver & Rifle or Shotgun Barrel(s) (*no parts*) ..... **\$260** - 171C190

Handgun Frame & Slide (*includes round barrel – no parts*) ..... **\$260** - 171D190

Shotgun Barrel(s) or Receiver, Rifle Action or Barrel, Handgun Frame or Slide ..... **\$190** - 108E120

Revolver Cylinder or Handgun Barrel (each) ..... **\$130** - 054BH060

### **Additional Charges For Metal Finishing & Gunsmithing Services**

#### Deluxe Polish:

Complete Firearm ..... **\$ 12** - AW

Barrel, Receiver, Frame, or Slide ..... **\$ 6** - WA

**High Gloss Polish:** (Subject to Craftguard’s acceptance.)

Complete Firearm (*Up to 30 parts.*)..... **\$120** - AX

Barrel, Receiver, Frame, or Slide ..... **\$ 60** - BX

**Mirror Polish:** ..... **\$4 per minute** - AY

#### Gold Plate Minor Parts:

1<sup>st</sup> Part or One Part Only ..... **\$ 30** - AG

Each Additional Small Part ..... **\$ 15** - AH

NitreBlue Minor Small Parts (*each*) ..... **\$ 3** - AJ  
(*Variety of colors available including “straw color”.*)

**Hand Stamp Rifle Barrel Prior to Bluing:** (*per line*)

*“Explain in Special Instructions!”*

1/8 Inch Letters and/or Numbers ..... **\$ 25** - AE

3/16 Inch letters and/or Numbers ..... **\$ 25** - AK

Cover Brazing or Solder on Double Barrels **\$ 50** - CZ  
(*Service performed if specifically requested by customer.*)

Spot Rust Blue Area(s) of gun .... **\$ 50 minimum** - DD  
(*Exact quote after inspection of weapon: Wood removed.*)

#### Electrically Remove Plating:

**Nickel:** (*No charge if plating bead blasts off.*)

Complete Firearm (up to 30 parts) .... **\$ 65** - FC

Action, Frame, Barrel, or Slide (each).. **\$ 25** - FB

Small Parts (each)..... **\$ 3** - FD

#### Chrome or Gold:

Complete Firearm (up to 30 parts) ..... **\$140** - FE

Action, Frame, Barrel, or Slide (each).. **\$ 50** - FF

Small Parts (each)..... **\$ 6** - FH

Hot Salt Blue “*Nickel Steel*” ..... **\$ 25** - AD

Remove Octagon or Hexagon Barrel ..... **\$ 10** - AB

Reinstall Octagon or Hexagon Barrel ..... **\$ 15** - AC

Jewel (Engine Turn) Small Parts (*each*) .... **\$ 60** - AF

Apply Finish or Coating on Machine Gun **\$ 25** - AZ

Polish Octagon/Hexagon Barrel ..... **\$ 35** - AP

#### Finish Extra Parts or More Than 30 Parts Per Firearm:

Most Finishes (*Includes hot salt blue*) ..... **\$ 2** - FK

Rust Blue Parts (*each*)..... **\$ 6** - FJ

## 2017 Price List - For Economical Customer Prepared Services:

*Gunsmith or owner may save money if they are capable of completely disassembling the firearm and properly performing the metal preparations including removal of old finish, rust, pits, dings, and dents. For better results, polish or buff all "external" metal surfaces prior to performing any bead blasting to break the oxidation on the metal surface. Do not just bead blast unpolished surfaces. Remove all grease-based buffing compound prior to shipping to Craftguard. Protect the freshly polished firearm parts with gun oil or Brownell's "Hold". Place the parts in plastic bag and wrap large pieces, such as a barreled action, in elastic-wrap. Package components in a sturdy box, making sure there is no rattle and mail to Craftguard. Upon package arrival, Craftguard will degrease and apply appropriate finish as requested by customer. On economical customer prepared services, Craftguard will NOT polish or further prepare metal surfaces. **Minimum order fee is \$50.00.** Prices subject to change without notice. **Prices include return postage, but not insurance or sales tax (if applicable).** Electroless nickel finish may require fitting. Cerakote and DuraCoat may also require fitting due to build-up; depending on the gun's tolerances.*

**Hot Salt Blue** (Also known as black oxide): *Craftguard does NO polishing!*

- A. Hot Salt Blue: Rifle, Shotgun, or Handgun (*complete firearm*)..... \$ 60
- B. Hot Salt Blue: Rifle or Shotgun Barrel or Receiver: Handgun Slide or Frame (no parts) ..... \$ 30
- C. Hot Salt Blue: Extra or Miscellaneous Parts (each) ..... \$ 1

**Rust Blue** (Also rust brown & rust gray) *Craftguard does NO polishing!*

- D. Rust Blue: Rifle, Shotgun, or Handgun (*complete firearm - up to 30 parts*) ..... \$ 180
- E. Rust Blue: Shotgun With Soft Soldered Barrels; Hot Salt Blue Action/Receiver & Parts ..... \$ 120
- F. Rust Blue: Long Gun Barrel or Receiver (*Action*); or Handgun Slide, Barrel, or Frame (no parts) ..... \$ 90
- G. Rust Blue: Small Parts (*extra or miscellaneous parts - each*) ..... \$ 4
- H. Rust Blue: Large Parts (such as trigger guard or magazine tube) ..... \$ 15

**Parkerize** (Zinc or Magnesium Phosphate – No Color Match): *Craftguard cleans metal surfaces only!*

- I. Zinc Parkerize (Phosphate): Rifle, Shotgun, or Handgun (*complete firearm*) ..... \$ 60
- J. Zinc Parkerize (Phosphate): Rifle or Shotgun Barrel or Receiver; Handgun Slide or Frame (no parts) \$ 30
- K. Zinc Parkerize (Phosphate): Extra or Miscellaneous Parts (each) ..... \$ 1
- L. Magnesium Parkerize (Phosphate): Rifle, Shotgun, or Handgun (*complete firearm*) ..... \$ 60
- M. Magnesium Parkerize (Phosphate): Rifle or Shotgun Barrel or Receiver; Handgun Slide or Frame .. \$ 30
- N. Magnesium Parkerize (Phosphate): Extra or Miscellaneous Parts (each) ..... \$ 1

**Electroless Nickel** (#100 Series Bright or #300 Series Stainless Steel Appearance) *Craftguard cleans only!*

- O. #100 Series Bright Electroless Nickel Rifle, Shotgun, or Handgun (*complete firearm*) ..... \$ 80
- P. #100 Series Bright Electroless Nickel Barrel, Receiver, Slide, or Frame (no parts) ..... \$ 40
- Q. #100 Series Bright Electroless Nickel – Extra or Small Parts (each) ..... \$ 2
- R. #300 Series Stainless Steel Appearance Electroless Nickel – Rifle, Shotgun, or Handgun (*complete*) \$ 80
- S. #300 Series Stainless Steel Appearance Electroless Nickel: Barrel, Receiver, Slide, or Frame (no parts) \$ 40
- T. #300 Series Stainless Steel Appearance Electroless Nickel: Extra or Small Parts (each) ..... \$ 2

**Cerakote or DuraCoat:**

- U. Cerakote: Rifle, Shotgun, or Handgun (*complete firearm*) ..... \$ 90
- V. Cerakote: Barrel, Receiver, Slide, or Frame (no parts) ..... \$ 60
- W. Cerakote: Extra or Miscellaneous Parts (each) ..... \$ 2
- X. DuraCoat: Rifle, Shotgun, or Handgun (*complete firearm*) ..... \$ 90
- Y. DuraCoat: Rifle or Shotgun Barrel or Receiver; Handgun Slide or Frame (no parts) ..... \$ 60
- Z. DuraCoat: Extra Parts or Miscellaneous Parts (each) ..... \$ 2

**Buffing (Polishing) Compounds:**

- |                                     |                                   |
|-------------------------------------|-----------------------------------|
| Kocour #80 Grit .....\$10 - K80     | Formax #60 Grit .....\$10 - F60   |
| Kocour #120 Grit .....\$10 - K120   | Formax #100 Grit .....\$10 - F100 |
| Kocour #240 Grit .....\$10 - K240   | Formax #200 Grit .....\$10 - F200 |
| Kocour #400 Grit .....\$10 - K400   | Formax #300 Grit .....\$10 - F300 |
| Kocour Greaseless Fine .. \$10 - KF | Formax #400 Grit .....\$10 - F400 |
|                                     | Formax #600 Grit .....\$10 - F600 |

**Note:** *No cost for shipping if product returned with customer's bluing (metal finishing) order. Compound shipped separately – customer charged actual cost.*